



# **75 TON**

# The Shop Standard

Four Available Workstations Punch Assembly Designed for Optional Tooling Dedicated Coper Notcher Station Electric Stroke Control
ANSI B11.5-1988R(02) Compliant
ETL/UL Approved Controls

The Edwards 75 Ton JAWS Ironworker offers you greater capacity to accomplish larger tasks. Its standard features include a Punch Assembly with Pedestal Die Table, a 14" wide Flat Bar Shear, Angle Shear and Coper Notcher. The Punch Assembly is easily converted to an open station designed to accept optional Tooling Accessories, allowing flexibility to customize your Ironworker according to your needs.

#### **PUNCH**

Rating: 75 Tons

Max. Capacity: 1-1/16" Dia. in 7/8" A36

Stroke: 1-13/16"

Throat Depth: 10"

Open Height: 8-3/4"

Shut Height: 6-15/16"

## **ANGLE SHEAR**

Work Height: 39-1/16"

Max. Capacity: 5" x 5" x 1/2" Work Height: 43-15/16"

#### **FLAT BAR SHEAR**

Max. Width: 1/2" x 14" 3/4" x 10"

Max. Round: 1"

Max. Square: 1"

Max. Square: 1" Work Height: 37"

### **COPER NOTCHER**

Max. Capacity: 2-1/2" x 5" x 1/2"

Work Height: 42"

#### **GENERAL SPECIFICATIONS**

Standard Motor: 7.5 HP 3~ 208 V or 230 V

1765 RPM 22 A

Optional Motors: 7.5 HP 3~ 460 V

1765 RPM 11 A 7.5 HP 3~ 575 V 1770 RPM 8 A

5 HP 1~ 208 V or 230 V

1725 RPM 23 A \*7.5 HP 1~ 208 V or 230 V

1765 RPM 36 A

\*Required for 1~ Hydraulic Accessory Pack

Hydraulic Pump: 10-1/2 GPM - 2 Stage
Valve Pressure: 3500 PSI
Reservoir: 17 Gallons
Cylinder: 3-1/2" Ram

#### **DIMENSIONS**

 Height:
 60-1/4"

 Width:
 50"

 Depth:
 45"

 Shipping Weight:
 4100 lb