40 TON

The Shopmate

Four Available Workstations
Universal Open Tooling Station
Electric Stroke Control

Designed for small to medium-sized fab shops, the Edwards 40 Ton JAWS Ironworker has the tools to get the job done. Standard features include a Punch Assembly with Pedestal Die Table, 10" wide Flat Bar Shear, Angle Shear, and a universal open tooling station to accept optional Tooling Accessories.

PUNCH

Rating: 40 Tons

Max. Capacity: 1" Dia. in 1/2" A36

Stroke: 1-3/8"
Throat Depth: 7"
Open Height: 8"
Shut Height: 6-5/8"
Work Height: 41-1/2"

ANGLE SHEAR

Max. Capacity: 3" x 3" x 1/4" Work Height: 52-1/2"

FLAT BAR SHEAR

Max. Capacity: 3/8" x 10"

1/2" x 6"

Work Height: 33-1/2"

OPEN STATION

Stroke: 1-3/8"
Throat Depth: 7-3/4"
Open Height: 8"
Shut Height: 6-5/8"
Work Height: 35-3/4"

OPTIONAL COPER NOTCHER

Max. Capacity: 2" x 3" x 5/16" Work Height: 35-3/4"

GENERAL SPECIFICATIONS

Standard Motor: 5 HP 3~ 208 V or 230 V

1725 RPM 14 A

Optional Motors: 5 HP 3~ 460 V

1725 RPM 7 A 5 HP 3~ 575 V

1725 RPM 6 A

5 HP 1~ 208 V or 230 V

1725 RPM 23 A

Hydraulic Pump: 3-1/2 GPM - 1 Stage Valve Pressure: 2750 PSI

Reservoir: 7 Gallons

Cylinder: 8-1/2" - 2-1/2" Ram

DIMENSIONS

 Height:
 60-1/2"

 Width:
 32"

 Depth:
 23"

 Shipping Weight:
 1900 lb



